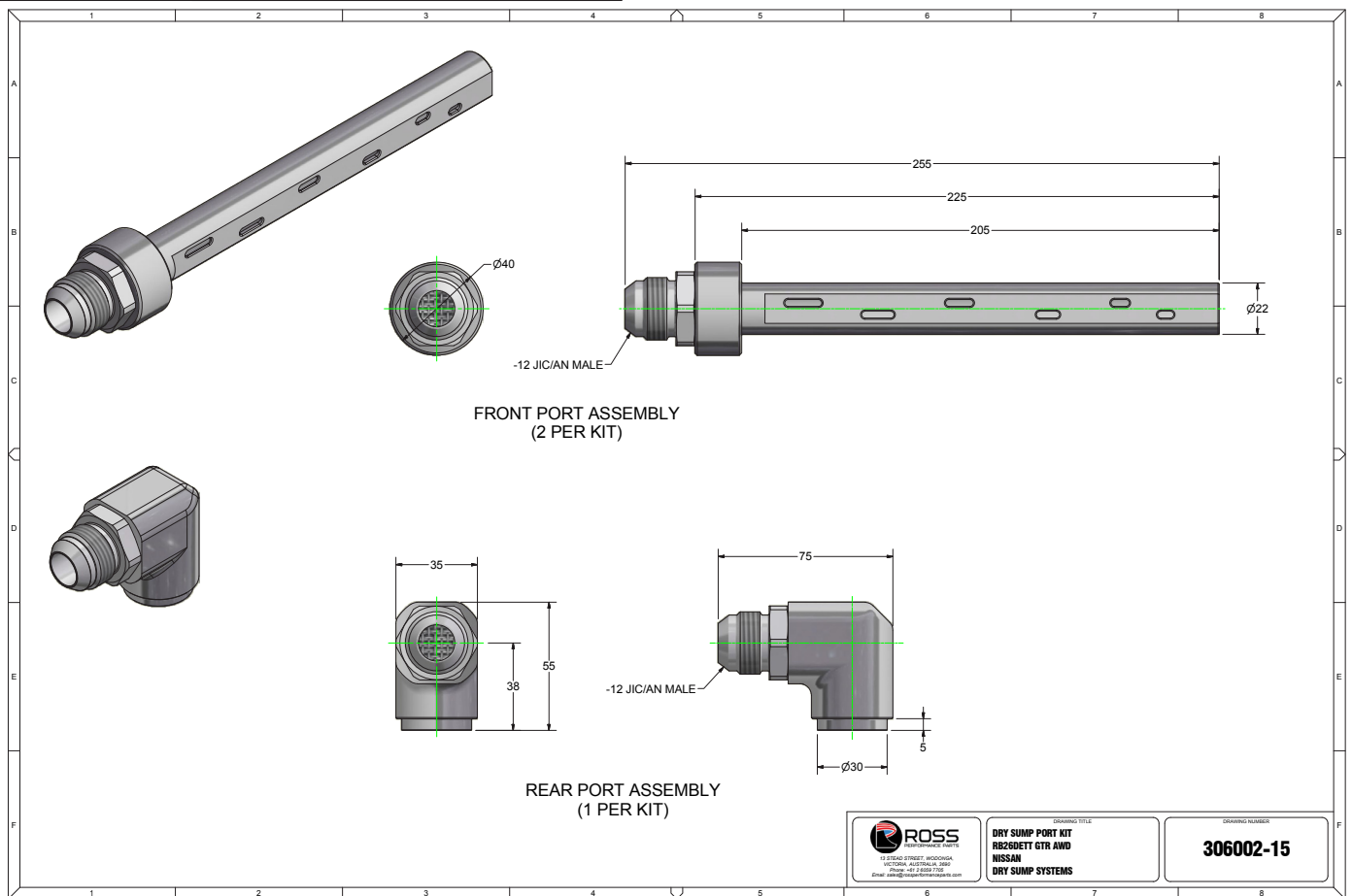


## INSTALLATION GUIDE 306002-15



Nissan RB26 Dry Sump Weld In Ports give you the option of converting to a dry sump system without replacing your sump. Our Dry Sump Weld In Ports can be fitted to your factory sump to plumb in the oil scavenge for your external oil pump. To prevent oil starvation, the intake holes are spread along the length of the ports insuring maximum oil contact during cornering.



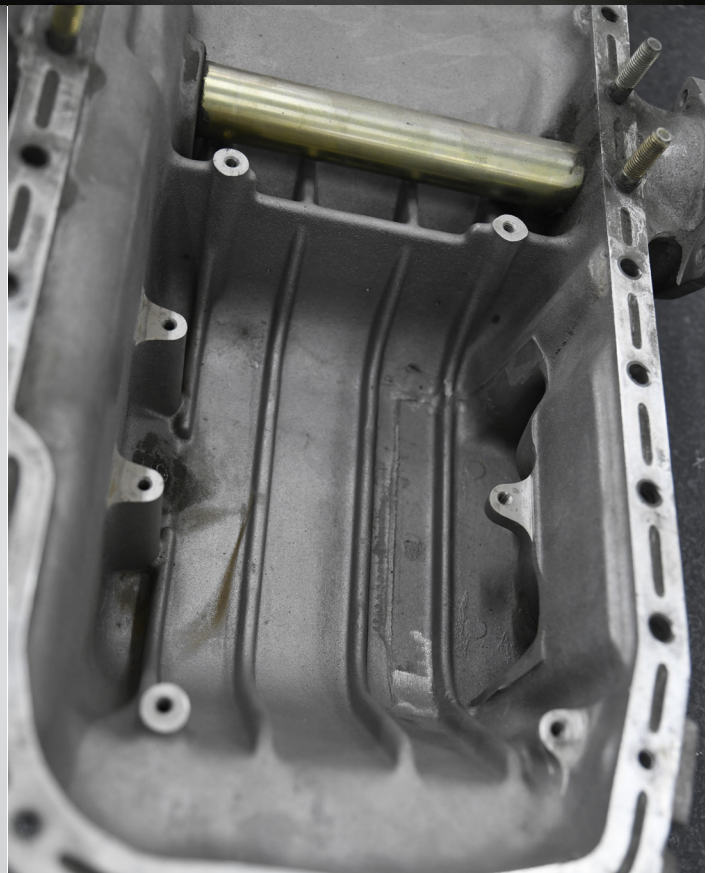
**Drill 22mm holes in the locations shown.**



**25mm from base of sump pan.**



**Horizontally centred (approx 15mm)**



**When placing the tubes into the sump prior to welding, the flat side of the tubes should sit on the strengthening ribs in the bottom of the sump to ensure that they can scavenge the maximum amount of oil at the lowest part of the sump.**

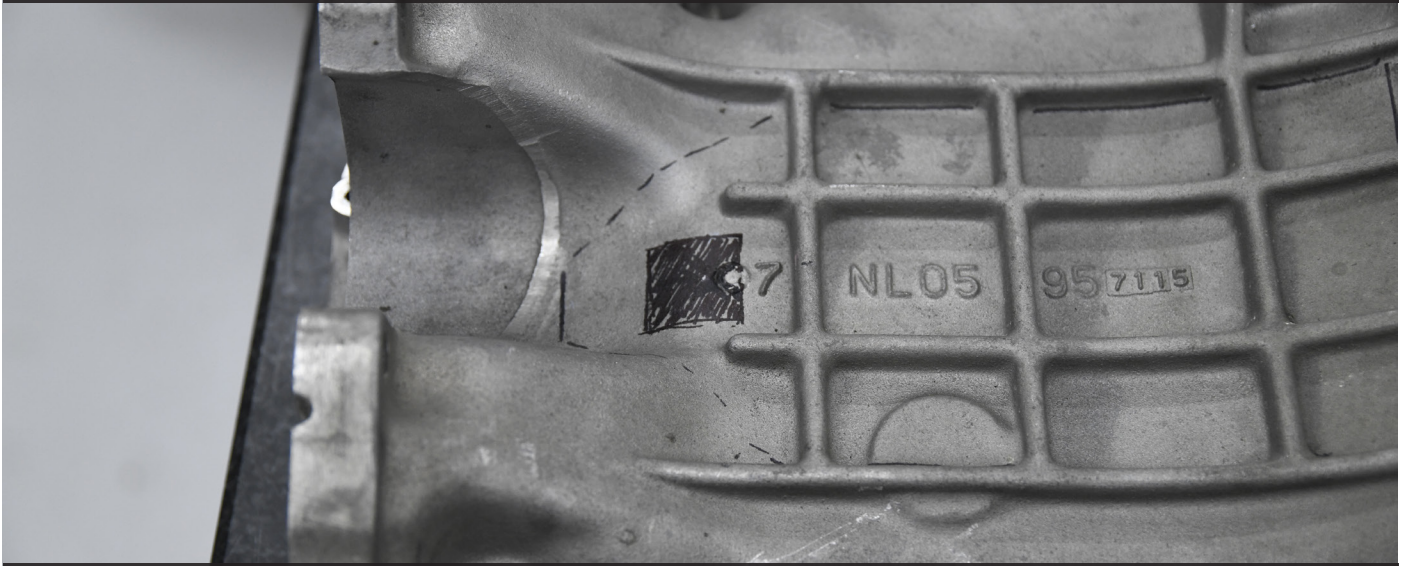


**Due to variances in castings and power steering pipe routing it's a good idea to mark up the 30mm hole at the rear of the sump before removing the engine from the vehicle.**



**The location may vary slightly depending on how you wish to plumb your system.**

Approx location for 30mm hole, marked while sump was still fitted to the car. This mark was to suit plumbing forward at 45° (as shown in previous image.)



Drill 30mm hole in marked location.



Approx location marked on the inside of the sump pan.